



6	2	cyLndrical pin - 3m6 x 18	ISO 2338	St	
5	2	nut M3	ISO 4032	8	
4	4	washer-3	ISO 7091		
3	2	cyLindrical head bolt- M3 x 16	ISO 4762	8.8	
2	1	assembly module upper part	VET4.0-06-02	PLA	3D Print
1	1	assembly module lower part	VET4.0-06-01	PLA	3D Print
Item No.	Qty.	Part Name	Standard / Part No.	Material	Description / Raw Part

Scale	General Tolerance	Surface	Material	Raw Part
1:1				
Tolerance		Length Tolerance	Angle Tolerance	Document Type
				Assembly Drawing
Done by		Name, additional Name		Number
Marcus Gompelmann		Assembly Module		VET4.0-06
Approved by		Trolley chip assembly station		Rev. Date
				AA 17.10.2017
			Size	Sheet
			A3	1/1

